CELEBRATING 40 YEARS OF TEXTILE EXCELLENCE
Gohar Textile Mills is a vertically integrated textile manufacturing specialist working with retailers, distributors, hospitality and institutional wholesalers world wide. At Gohar Textile state of the art equipment from Europe converts 70 tons of cotton per day through the various stages of manufacturing and into an array of products. We have 6 factories and 3,000 staff members spread across 150 acres of land in Faisalabad, Pakistan combined with a manufacturing facility in Manchester, UK to ensure consistent output and the quality Gohar Textile is synonymous with. Our teams of international designers, based in Pakistan and the UK, consistently monitor trends, techniques and finishes to offer the best of designs. At Gohar Textile innovation is key and with 40 years of experience in the industry we stay at the forefront of cutting edge technology and combined with our strict quality, technical and social compliance policies we ensure that customers’ requirements are met.
In 1980, four family members opened their own textile company in the UK to fulfil demand in the textile industry. The ensuing success rapidly required diversification into fashion bed linen and quilts for the retail market and the company acquired an enviable reputation within the textile industry for the quality of its products and efficiency of its service. By 1984 the company had grown and developed at such a phenomenal rate that further investment was made in equipment to manufacture household quilts, curtains and bed linen. Due to increased demand an integrated operation was opened in Pakistan in 1990. By 1993 the mill was producing printed and dyed bedding and filled products including quilts, pillows, mattress toppers and protectors. Today, a new generation of family members further enhance the skills and expertise the founders brought to the loom.
ALL IN ONE SOLUTION
We provide a complete, vertically integrated manufacturing solution with the ability to cater for all manufacturing requirements.

EFFICIENT PRODUCTION TIMES
Our vast production facilities (both in the UK & Pakistan) allows us to efficiently assign workloads between our facilities providing you with better lead times and flexible distribution options.

EXPERTS IN EVERY FIELD
With over 40 years of experience, we have a sound understanding of our customer needs and requirements in the areas of design, development & manufacturing.

HIGH VOLUME PRODUCTION CAPABILITIES
The combined strength of our 450,000 sq ft textile processing mill, fitted with the latest production machinery alongside our 110,000 sq foot fully automated quilt and pillow manufacturing facility allows us huge scope for production!

COMPETITIVE PRICING OPTIONS
Being a fully vertical setup gives us the flexibility to offer cost effective solutions and meet the targets and demands of our customers.

LEADERS IN SUSTAINABILITY
Our aim is to provide a solution that exceeds anything our competitors are offering. GOHAR has been at the forefront commitment to agree in the future from purchase of raw material through to the delivery of the end product.
PRODUCTION CAPABILITIES
SPINNING / WEAVING
32,000 Spindles Spinning
1,000 Auto Looms
500 Suzler Looms
300 Airjet Looms
20 Jacquard Looms
10 Knitting Machines

PRINTING (METERS PER DAY)
Rotary printing - 100,000
Panel Printing - 10,000
Digital Printing - 10,000

DYEING / FINISHING (METERS PER DAY)
Thermosol Dyeing - 45,000
Pad steaming - 45,000
Fabric Finishing - 360,000

STITCHING (PIECES PER MONTH)
Bedding - 2,000,000
Curtains - 600,000
Mattress Protectors - 500,000
Cushions - 500,000
Pillows - 1,000,000
Quilts - 300,000
Baby Bedding - 500,000
SPINNING

Over 32,000 spindles, with a production capacity of 705 tonnes of yarn per month.

WEAVING

300 Air Jet loom machines - 3,350,000 meters per month.
500 Suzler loom machines - 2,250,000 meters per month.
1,000 Auto loom machines - 1,570,000 meters per month.
Total weaving capacity - 7,170,000 meters per month.
We have the latest models 2 Reggiani printing machines with 15 colour printing options and a working width of 3.2 meters. The printing capacity is 100,000 meters per day. The machines are capable of doing standard design repeats of 640mm, 820mm and 914mm.
PANEL PRINTING

State of the art Reggiani panel machine with working width of 3.2 meters. We can print upto 13 colours and a printing capacity of 10,000 meters per day.

DIGITAL PRINTING

A key trend in the printing industry, digital printing offers a brilliant detailed definition whilst at the same time able to accommodate small quantities. Machine working width of 3.2 meters and a capacity of 10,000 meters per day, this is a winner for personalised designs. The end results are show stopping.
FINISHING

6 Stenter machines for fabric finishing & batching equipped with Mahlo weft straightener. Batching capacity - 180,000 meters per day Finishing capacity - 180,000 meters per day We have the following finishes available:
- Anti Allergy
- Anti Mosquito
- Non Iron/Easy Care
- Fire Retardant
- Down Proof
- Fragrance Finishes like Lemon Lavender...
- UV Protection
- Aloe Vera
- Bees Wax
- Vitamin E
- Skin Softening
- Moisture Management
- Eucalyptus Finish

VALLE ADDITION
- Brushing
- Peaching
- Seersucker
- Shearing
**GARMENT WASH**

- Normal wash / garment wash / rinse wash
- Pigment wash
- Caustic wash
- Enzyme wash
- Stone wash
- Stone enzyme wash
- Super white wash
- Bleach wash
- Acid wash
- Silicon wash
- Soft wash
LAMINATION

IDEAL FOR
- Waterproof mattress protector
- Table linen
- Nursery products
- Blackout curtains
At Gohar Textile we continuously strive to innovate and automate our production process. For this purpose we have recently installed top of the line Texpa Machine for quilt cover manufacturing. Because of no human intervention in the process the quality parameters have been achieved which were not possible in the past.

STITCHING

High volume stitching unit.
Production Capacity: 225,000 meters per day.
Production Capacity in sets: 200,000 pieces per day.

AUTOMATED STITCHING
MULTI-NEEDLE & EMBROIDERY

Due to increased demand for multi-needle and embroidered quilting we have invested in state of the art machinery to meet customer satisfaction.

PINSONIC QUILTING

We have recently installed the Pinsonic Quilt machine for rapid efficient and cost-effective quilting that uses ultrasonic energy rather than conventional stitching techniques to join front fabrics, middle filling and back fabrics together with nice patterns.
We have expanded and updated our wadding and quilting plants to produce:
- Comforters
- Quilts
- Pillows
- Cushions
- Mattress Protectors
- Weighted Blankets
PRODUCT HIGHLIGHTS
BEDDING RANGE

We specialize in all types of printed and dyed bedding products. The quality of the fabric, dyeing, printing and stitching is looked after from start to end. Through our vast experience in manufacturing bedding products we are able to present our customers new and unique bedding products.
TUFTED BEDDING

YARN DYED GARMENT
WASHED

SLUB TEXTURED
CHAMBRAY
SATIN STITCH

STRIPE SEERUCKER PRINTED

SEERSUCKER GARMENT WASHED
STRIPE WAFFLE

PRINTED WAFFLE

CONTEMPORARY WAFFLE
SPACE DYED WAFFLE GARMENT WASHED

JACQUARD BEDDING

PLAIN DYED EMBROIDERY
Bedding for young ones are a specialty. From babies in arms right up to teens, the playful designs sell every time and are featured with retailers worldwide. The extensive range includes the funkieshaped cushions, poufs, bean bags and play mats to match bed linen.
We have a range of nursery products which include baby blankets made of finest quality muslin and flannel fabrics. For bedding we manufacture comforter sets and everything else top of the crib.
ACCESSORIES

Add style and class to your home with our wide range of accessories.
CURTAINS

We can manufacture a range of curtains in print and dyed options

Eyelet Curtains.
Tape Curtains.
Lined & Unlined Curtains.
Tab Top Curtains.
Reversible Curtains.
Black out Curtains.
Thermal Curtains.
BEDDING ESSENTIALS
BEDDING ESSENTIALS

QUILTS AND PILLOWS
- Microfiber
- Anti Allergy
- Orthopedic
- Fragrance Infused
- Memory Foam
- Hollow fiber

MATTRESS & PILLOW PROTECTORS
- Double fill Quilted
- Egyptian Cotton Quilted
- 100% Cotton
- Anti Allergy
- Waterproof
Our filled products are manufactured to industry standards following extensive quality assurance and health & safety procedures and include a range of products catering to a wide market.

**NATURAL**
The natural fillings provide light and luxurious feeling which is warm and breathable. The range includes combinations of down and feather compositions.

**SYNTHETIC**
These products are filled with the finest synthetic fibres in a variety of polyester cotton composition. The range also includes a choice of treatments such as anti-allergy, aromatherapy and flame retardant. The filling is combined with innovative fabrics to provide a wide choice of products.
We have developed a wealth of experience in designing and producing quilts for top retailers. We offer an extensive range of quilts to suit our customers’ varied needs.

**HOLLOWFIBER QUILTS**
Non allergenic and durable, these 100% polyester hollowfiber filled quilts provide comfort and warmth at good value.

**ANTI-ALLERGY QUILTS**
Dust mite resistant quilts which prevent the growth of bacteria and fungi making them perfect for asthma and allergy sufferers. They are also non allergenic and prevent odour build up.

**MICROFIBRE QUILTS**
Filled with 100% superfine hollowfiber filling to provide extra softness. These quilts are provided with a peached finish to the fabric for extra softness.

**PERCALE QUILTS**
100% hollowfiber filling is encased in percale quality fabric to provide extra softness to the quilts.

**ORGANIC COTTON QUILTS**
Luxuriously comfortable quilts and pillows with natural cotton fabric produced in a chemical free environment.

**EGYPTIAN COTTON QUILTS**
200 thread count fabric to produce extra fine 100% cotton covering. Filled with silky hollowfiber to provide a luxurious feeling.

**FLAME RETARDANT QUILTS**
PYROVATEX ® treated finish on a 100% natural cotton cover. These quilts reduce the risk associated with fire hazards. Non allergenic and machine washable, they are ideal for hotels, hospitals, care homes and student accommodations.

**FEELS AS SOFT AS DOWN**
100% natural cotton down proof cover over polyester and microfibre filling to provide extra softness. They are also non allergenic and machine washable.
FILLED PRODUCTS - PILLOWS

Our pillows and cushions are manufactured to strict standards and are produced in a range of quality and composition.

ORTHOPAEDIC PILLOW
Helps with neck, shoulder and back related pain and sleep disorders by supporting the neck and back.

BOUNCEBACK PILLOW
Extra filled with soft spiral fibres to allow better compression and support to the head. The pillows regain their shape after use.

LAVENDER AROMATHERAPY PILLOW
Gentle release of relaxing lavender aroma to calm down the body and help in sleep.

HOLLOWFIBER PILLOW
Synthetic hollowfiber filled pillows with poly-cotton cover provide outstanding value for everyday use.

ANTI-ALLERGY PILLOW
Dust Mite resistant pillows which also prevent the growth of bacteria and fungi making them perfect for allergy sufferers.

EGYPTIAN COTTON PILLOW
200 thread count fabric to produce 100% extra fine cotton covering. Filled with fine hollowfiber to provide a luxurious feeling.

ORGANIC COTTON PILLOW
Luxuriously comfortable pillows with natural cotton fabric produced in a chemical free environment.
QUILTED MATTRESS PROTECTORS AND TOPPERS

Our mattress protectors are manufactured to be fully fitted and washed frequently. They provide excellent protection, comfort and hygiene. They are manufactured in various quantities of fillings which are classified as Normal (100gsm), Double Filled (200gsm), Extra Filled (300gsm) and Extreme Filled (400gsm).

- Normal Quilted
- Double Fill Quilted
- Deluxe 100% Cotton
- Water Proof
- Anti-Allergy
- Egyptian Cotton Quilted
- Extra Fill Quilted
WEIGHTED BLANKET

WEIGHTED BLANKET IS JUST LIKE A NORMAL BLANKET ONLY DIFFERENCE IS THAT ITS WEIGHT IS INCREASED BY ADDING GLASS OR PLASTIC BEADS INSIDE. PEOPLE WHO HAVE USED THIS TYPE OF BLANKET HAVE EXPERIENCED INCREASE IN THEIR QUALITY OF SLEEP AND FOUND IT HELPFUL TO DECREASE ANXIETY AND STRESS. THE BLANKET APPLIES EVEN AMOUNT OF WEIGHT ACROSS YOUR ALL YOUR BODY PARTS AND MAKES YOU FEEL LIKE BEING HELD OR HUGGED. THIS TYPE OF SENSORY EXPERIENCE HAS REVOLUTIONIZED THE WAY PEOPLE SLEEP AND RELAX.

SPECIFICATION

OUTER 2 LAYERS OF FABRIC
T200 100% COTTON

POLYESTER WARDING
120GSM

INNER 2 LAYERS OF FABRIC
MICROFIBER 83 GSM

GLASS BEADS
1MM

SIZE AND WEIGHT
- 36”x48” 5LBS
- 41”x60” 7LBS
- 41”x60” 10LBS
- 48”x72” 15LBS
- 48”x72” 20LBS
- 60”x80” 15LBS
- 60”x80” 20LBS
- 60”x80” 25LBS
- 80”x87” 20LBS
- 80”x87” 25LBS
- 80”x87” 30LBS
COMPLIANCE
GOHAR SUSTAINABLE LEGACY

Gohar Textile Mills has been committed to a greener future since its inception. These beliefs originated from the founders, which stemmed from a farming community and has resulted in the ethos of the global company today. The route of Textile Sustainability involves a lifecycle process starting from raw material through to end product in the following processes:

- 100% BCI Cotton
- GOTS Certified GOTS
- Organic Cotton
- Recycled Polyester - GRS
- Sustainable Cotton Certified Manufacturer/Spinner for UK Retailer
- BEPI

SPINNING

- GOTS Certified Organic Cotton
- OCS Organic Cotton Blend Certificate
- Sky Light Usage Project
- Solar Energy Usage Project
- Use of Enzymetic Sizing Materials Based on Maize
- Metal Free Lubricants
- Energy Efficient LED Lights

WEAVING

- FSC Certified
- Forest Stewardship Council - Forests For All Forever
- Reduction of Plastic Use

PROCESSING

- OEKOTEX 100
- Amfort BEPI Audit
- Environment Performance Initiative
- STeP Certification
- GOTS Certified

PACKAGING

- GOTS Certified Organic Cotton
- OCS Organic Cotton Blend Certificate
TECHNICAL COMPLIANCE

We are committed to ensuring international quality principles and standards are adhered to in order to maintain the exact requirements our reputation is known for. Expert knowledge and state of the art laboratory accompanied with critical quality checks during and after the production process ensure that the end product is meeting our customers’ requirements. Our international accreditations are a testament to this.

CORPORATE, SOCIAL AND ENVIRONMENTAL RESPONSIBILITY

Socially responsible and ethical business practices are the defining tenets of Gohar Textile’s corporate and social philosophy. Gohar Textile has also taken a lead in environment protection by minimizing environmental impact through prevention of pollution, ensuring appropriate waste management and conserving natural resources. A new effluent treatment plant was installed in 2016 and all generation is pollution free. On site all waste generated during the production process is recycled. Through our social code of conduct we are committed to the continuous improvement of the Social Management System.
PARTNERS WITH GOHAR TEXTILE

Kmart, Primark, Aldi, Target, next, Woolworths, ASDA, Dunelm, Lidl, HomeChoice, DUNNES STORES, Walmart, BIGW, Homecentre, Logan & Mason, Wedgwood, Matalan, caravan, Mayfair, Carrenblanc, Laura Ashley, Llanaelo, Bed Bath & Beyond
Gohar Textiles has the capability and global experience to increase the margin in your bedding business. We formed permanent relationships with our customers worldwide. Our creative team sources the world for new trends and directions and from these we develop textiles to adorn every home with innovative finish to ensure the best nights’ sleep. Our extensive collection is archived in our showrooms in Faisalabad, Pakistan and Rochdale, United Kingdom, where we welcome you to visit.

IN CLOSING...

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